

# PLEXIGLAS® FROSTED V825-68177

ACRYLIC RESIN

## Typical Properties

	Value	Units	Test method
<b>Physical</b>			
Melt Flow Rate (230°C/3.8 kg)	2.1	g/10 min	ASTM D1238
Specific Gravity	1.19	-	ASTM D792
Mold Shrinkage	0.3 - 0.8	%	ASTM D955
Water Absorption (24 hr immersion)	0.3	% weight gain	ASTM D570
<b>Mechanical</b>			
Tensile Strength @ Maximum	9,400	psi	ASTM D638
Tensile Elongation @ Break	4	%	ASTM D638
Tensile Modulus	450,000	psi	ASTM D638
Flexural Strength @ Maximum	16,000	psi	ASTM D790
Flexural Modulus	480,000	psi	ASTM D790
Notched Izod Impact (73°F)	0.9	ft-lb/in notch	ASTM D256
Rockwell Hardness	90	M-scale	ASTM D785
<b>Thermal</b>			
HDT (66 psi; annealed) <sup>1</sup>	223	°F (C°)	ASTM D648
HDT (264 psi; annealed) <sup>1</sup>	219	°F (C°)	ASTM D648
Vicat Softening Point (122°F/hr; 2.2 lbs)	233	°F (C°)	ASTM D1525
Vicat Softening Point (122°F/hr; 11.2 lbs)	219	°F (C°)	ASTM D1525
Thermal Conductivity	1.3	BTU/hr*ff <sup>2</sup> *F/in	ASTM C177
Flammability	HB	Class	ASTM UL94
<b>Optical</b>			
Refractive Index (N <sub>d</sub> @ 72°F)	N/A	-	ASTM D542
Luminous Transmittance (0.125 in/3.2 mm)	84	%	ASTM D1003
Haze (0.125 in/3.2 mm)	N/A	%	ASTM D1003
<b>Classification</b>			
ASTM Classification	PMMA 0131T1V2	-	ASTM D788

Data given are average values and should not be used for specification purposes.  
<sup>1</sup> Annealing cycle: 4hrs @ 176°F

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