

Typical Properties

	Value	Units	Test method
Physical			
Melt Flow Rate (230°C/3.8 kg)	3.0	g/10 min	ASTM D1238
Specific Gravity	1.18	-	ASTM D792
Mold Shrinkage	0.2 - 0.6	%	ASTM D955
Water Absorption (24 hr immersion)	0.4	% weight gain	ASTM D570
Mechanical			
Tensile Strength @ Maximum	9,200	psi	ASTM D638
Tensile Elongation @ Break	5	%	ASTM D638
Tensile Modulus	410,000	psi	ASTM D638
Flexural Strength @ Maximum	14,000	psi	ASTM D790
Flexural Modulus	420,000	psi	ASTM D790
Notched Izod Impact (73°F)	0.4	ft-lb/in notch	ASTM D256
Rockwell Hardness	84	M-scale	ASTM D785
Thermal			
HDT (66 psi; annealed) ¹	217	°F	ASTM D648
HDT (264 psi; annealed) ¹	207	°F	ASTM D648
Vicat Softening Point (122°F/hr; 2.2 lbs)	230	°F	ASTM D1525
Vicat Softening Point (122°F/hr; 11.2 lbs)	216	°F	ASTM D1525
Thermal Conductivity	1.3	BTU/hr*ff ² *F/in ²	ASTM C177
Flammability	HB	Class	ASTM UL94
Optical			
Refractive Index (N _d @ 72°F)	1.49	-	ASTM D542
Luminous Transmittance (0.125 in/3.2 mm)	91	%	ASTM D1003
Haze (0.125 in/3.2 mm)	<2	%	ASTM D1003
Classification			
ASTM Classification	PMMA 0211V3	-	ASTM D788

Data given are average values and should not be used for specification purposes.

¹ Annealing cycle: 4 hrs @ 176°F

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